

IECEX Certified Service ~~Facilities~~Facility Scheme – Part 5



Repair, overhaul and reclamation of Ex equipment

Manufacturers producing new Ex equipment in accordance with their Ex equipment certification regime cannot be held responsible for actions taken during Ex repair and overhaul, required during the whole life cycle of the plant.

The [IECEX Certified Facility Scheme](#) provides Ex equipment and Ex installations users, regulators and the community with confidence that Ex equipment and installations are properly inspected and maintained by an IECEX certified service facility in accordance with this scheme.

Ex service facilities that achieve IECEX certification are required to demonstrate compliance with stringent IECEX requirements including:

- Operational procedures and repair, overhaul and reclamation techniques that meet IECEX technical/management requirements encompassing IEC 60079-19
- Possession and maintenance in operating condition necessary facilities and equipment including test equipment and traceability of measurements
- IECEX Quality Management System (QMS) requirements, based on ISO 9001
- Competent responsible person and operatives with current competencies related to repair, overhaul and reclamation of Ex equipment Standards or certification requirements, encompassing IEC 60079-19 and Unit of Competency Ex 005 as set forth in [IECEX OD 504](#).
- Others necessary for proper servicing of Ex equipment

Applying for "Part 5" service facility certification

Ex service facilities involved in the repair, overhaul and/or reclamation of Ex equipment can apply to ExCBs in the United States for service facility certification. The current U.S. ExCB approved to provide this "Part 5" service is:

- [UL LLC](#)

More information

Further information is available from the USNC/IECEX Secretary as follows:

Mike Leibowitz

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